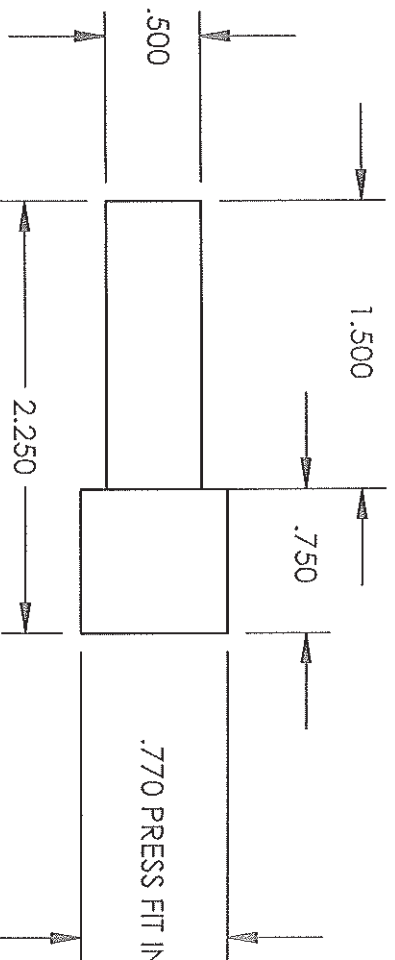
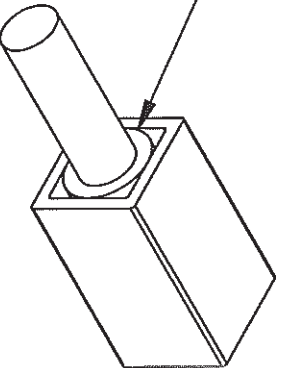


—1.0 X 1.0 SQUARE .115 WALL
SEAMLESS OR CORNER SEAM



.770 PRESS FIT INTO SQUARE

SHAFT: .875 CR STEEL



NOTES:

- PRESS IN SHAFT-WELD ALL AROUND
- DEBURE ALL SHARP EDGES
- TUBE DOES NOT NEED BROACHING
- PRE 2000 WINCHES WILL NEED BROACHED TUBE

SOLID WELD ALL AROUND



The diagram shows a cross-section of a shaft-weld assembly. A central shaft is surrounded by a tube. A weld is shown all around the circumference of the tube. A label 'SOLID WELD ALL AROUND' with an arrow points to the weld line.

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